



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4029-041
Job Sheet 183792



Part No: D4029-041

Job Qty: 1 ea

POSITIVE RECALL

Part Name: Webbing (Long Basket)

EFFECTIVE 9/25/18 AUTH SAH



RELEASED D DATE 19-01-16

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Ela C per ECN 18-304

Due Date: 9/26/18

Created By: Patrick Lussier

Type: Stock

Description:



Note: URF 18-737 DWG REV B IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B rev.A as per dwg DD 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	9/26/18	9/26/18	0.00	0.00	Purchasing		JAN 17 2019
110	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging2		JAN 17 2019
120	QC	1 pcs	9/26/18	9/26/18	0.00	0.00	QC6		18-01-17
130	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging3-2	FP-001	19-01-25
140	QC21-SA	1 Ea	9/26/18	9/26/18	0.00	0.00	QC21		21 JAN 25 2019

Part Op 100 - Issue P/O: 041058 Fabricate D4029-041 as per Dwg D4029 Possible Supplier: Aerotex or Fulmar
Descriptions: 110 - Ensure Material Release Note is attached

LEFT 26 x 1 Pm

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4029-041P	Webbing (Long Basket)	1 pcs (1 ea)	100-Purchasing	5113711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4029-041P	1	1	0

Part Specifications

Specifications could not be found.

Plex 9/26/18 12:56 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S145686



Part: D4029-041

Job No: 183792

Serial No/Batch: S145686

Revision: C

Inspector:

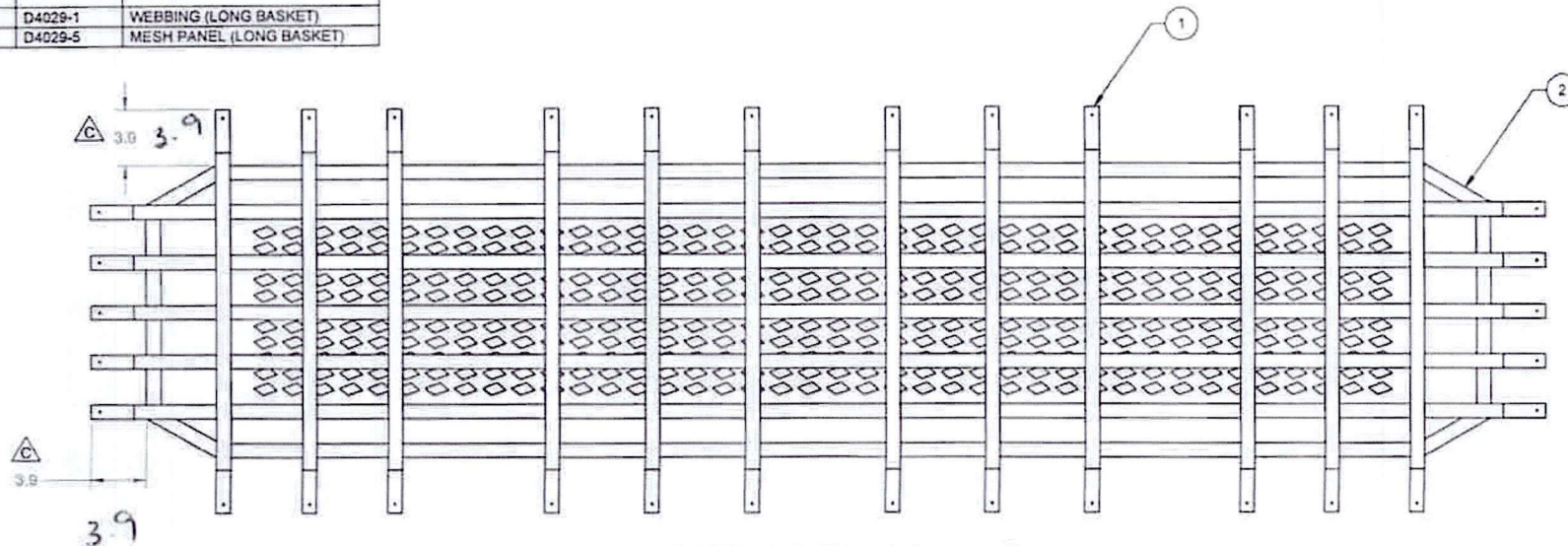
Exp Date:

Instructions: Various STC's

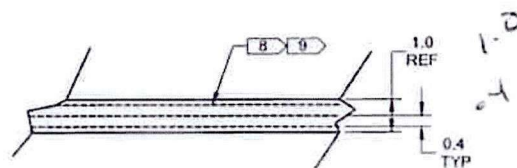
Date: 01/17/19

t_Viewer_2.asp?URL=https://www.plexonline.com/7844... 1/1

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4029-041	WEBBING (LONG BASKET)
1	1	D4029-1	WEBBING (LONG BASKET)
2	1	D4029-5	MESH PANEL (LONG BASKET)



D4029-041 WEBBING (LONG BASKET)



TYPICAL MESH-TO-WEBBING STITCH PATTERN

NOTES:

- 1) MATERIAL: THREAD - BLACK, SIZE F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.04 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

C	3.9 WAS 2.9 (ZN B8-1, D8-1, B7-2, D7-2), 94.0 WAS 96.0, 20.5 WAS 22.5, 4.8 WAS 5.8, 2.8 WAS 3.8 (ZN D4-5, C8-5, B1-5, C1-5) & 54.8 WAS 56.8, 20.5 WAS 22.5, 2.8 WAS 3.8, 3.7 WAS 4.7 (ZN D4-6, C7-6, C3-6, B3-6). REPLACE DETAIL A FOR GENERAL SKETCH (ZN D4-1, D4-2). REVISE DETAIL C TO BOX STITCH PATTERN WAS FLAG STITCH PATTERN (ZN B5-4 & NOTES 1 (SHEET 5, 6) - REF NCR18-6845	RF	18.06.07
B	ADD -S-7, ADD -S-7 MESH TO -041/043, -1/3 WAS -041/-043 AT REV. A, REF CIR 15-60	VS	15.12.17
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS		
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED			
DE APPR.	DS		
DATE	18.06.07		

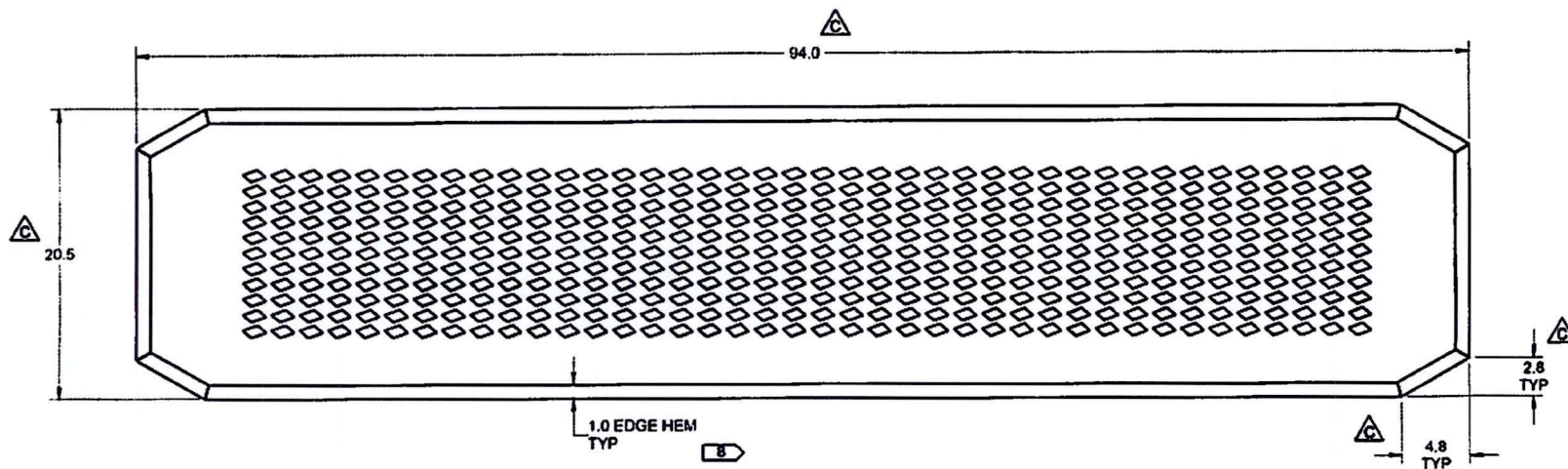
PRELIMINARY ISSUE

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4029** REV. C1
SHEET 1 OF 6

TITLE **WEBBING, 350 BASKET** SCALE NTS

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D4029-5 MESH PANEL (LONG BASKET)

NOTES:

- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.04 lbs
- 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

PRELIMINARY ISSUE

DESIGN VS
DRAWN RF
CHECKED VS
MFG. APPR. DD
APPROVED
DE APPR. DS
DATE 18.06.07

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4029

REV. C1

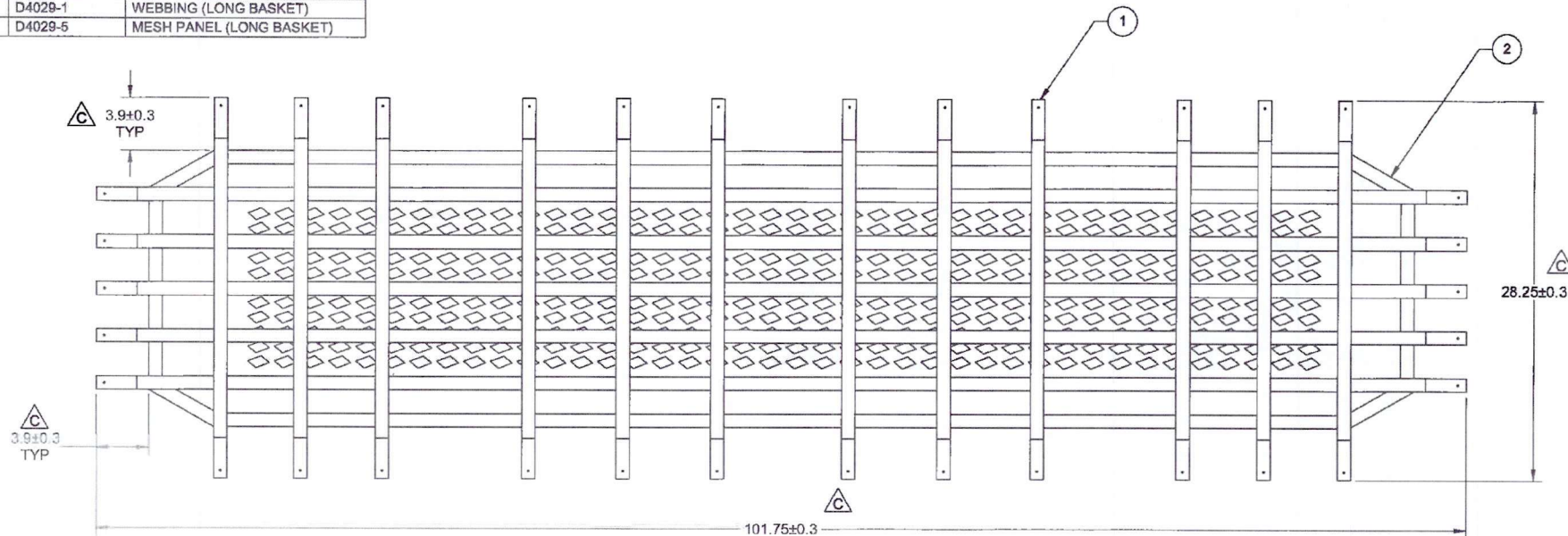
TITLE
WEBBING, 350 BASKET

SHEET 5 OF 6

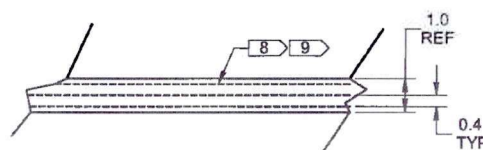
SCALE
NTS

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4029-041	WEBBING (LONG BASKET)
1	1	D4029-1	WEBBING (LONG BASKET)
2	1	D4029-5	MESH PANEL (LONG BASKET)



D4029-041 WEBBING (LONG BASKET)



TYPICAL MESH-TO-WEBBING STITCH PATTERN

NOTES:

- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.04 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2018-12-03
ECN 16-804

C	ADDED LENGTH AND WIDTH DIMENSIONS TO -041/-043; ALL THREAD NOW RED PER A-A-59826; GENERAL UPDATE ON TOLERANCE PER SUPPLIER REQUEST. REPLACE DETAIL A FOR GENERAL SKETCH. REVISE DETAIL C TO BOX STITCH PATTERN WAS FLAG STITCH PATTERN; 94.0 WAS 96.0 & 20.5 WAS 22.5 (FOR -5); 54.8 WAS 56.8 & 20.5 WAS 22.5 (FOR -7); UPDATE NOTES 1 TO -5 & -6. REF NCR18-6845	RF	18.11.06
B	ADD -5/-7; ADD -5/-7 MESH TO -041/-043; -1/-3 WAS -041/-043 AT REV. A. REF CIR 15-60	VS	15.12.17
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS		
DRAWN	RF		
CHECKED	SAD		
MFG. APPR.	DD		
APPROVED	VS		
DE APPR.	CP		
DATE	18.11.06		

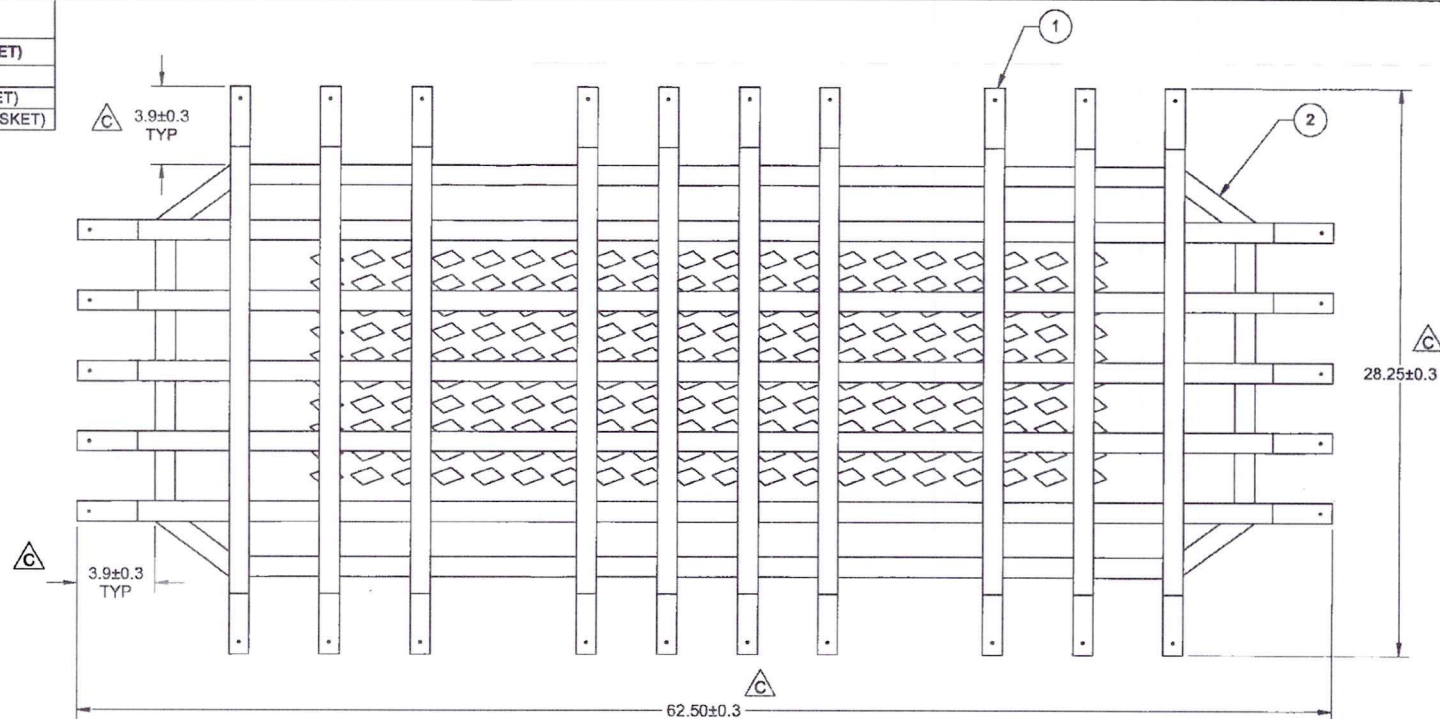
APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

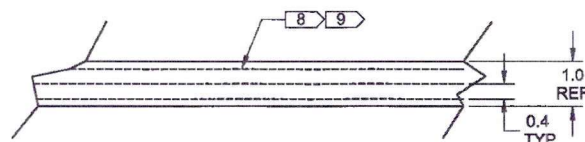
D4029
WEBBING, 350 BASKET
REV. C
SHEET 1 OF 6
SCALE
NTS

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ITEM	QTY	P/N	DESCRIPTION
	X	D4029-043	WEBBING (SHORT BASKET)
1	1	D4029-3	WEBBING (SHORT BASKET)
2	1	D4029-7	MESH PANEL (SHORT BASKET)



D4029-043 WEBBING (SHORT BASKET)



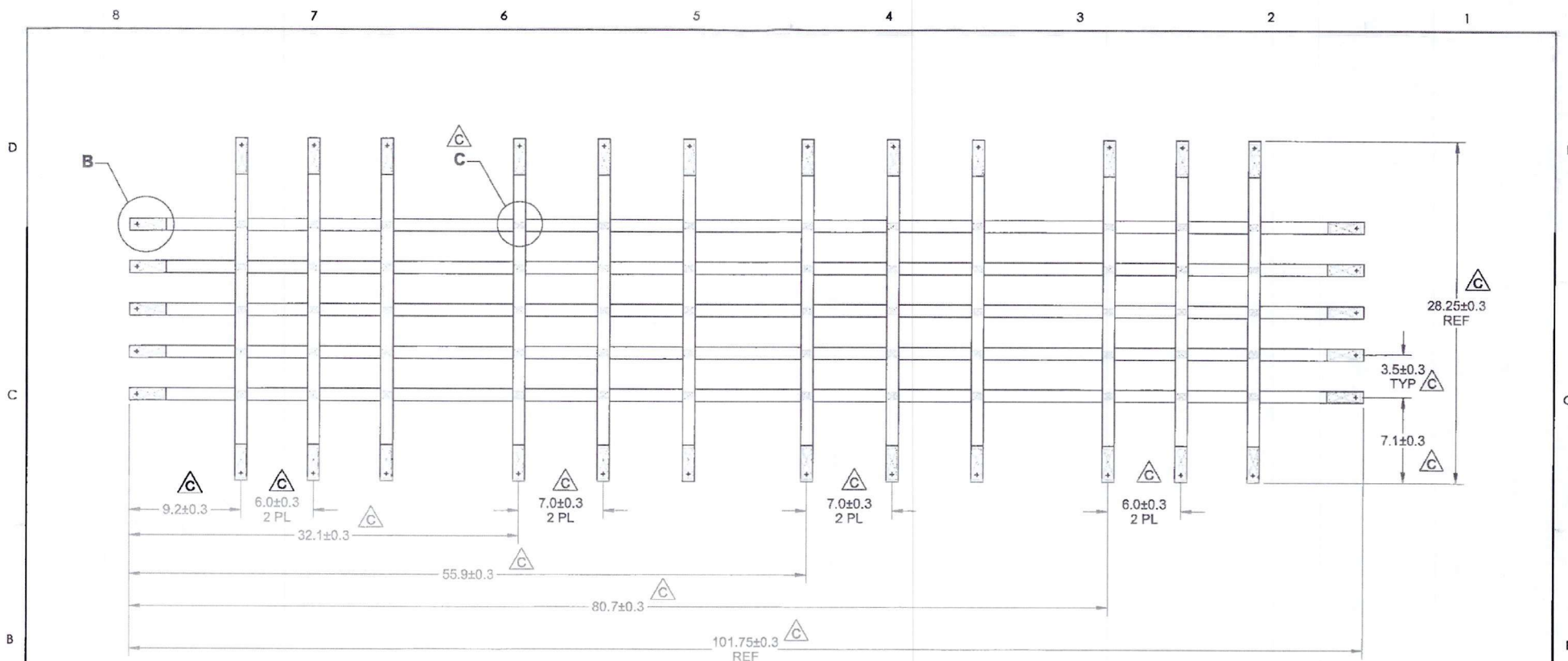
TYPICAL MESH-TO-WEBBING STITCH PATTERN

NOTES:

- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F. COLOR RED
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.11 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2018-12-03

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4029 TITLE WEBBING, 350 BASKET COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
	DRAWN	RF	
	CHECKED	SAD	
	MFG. APPR.	DD	
	APPROVED	VS	
	DE APPR.	CP	
DATE	18.11.06	REV. C SHEET 2 OF 6 SCALE NTS	



D4029-1 WEBBING (LONG BASKET)

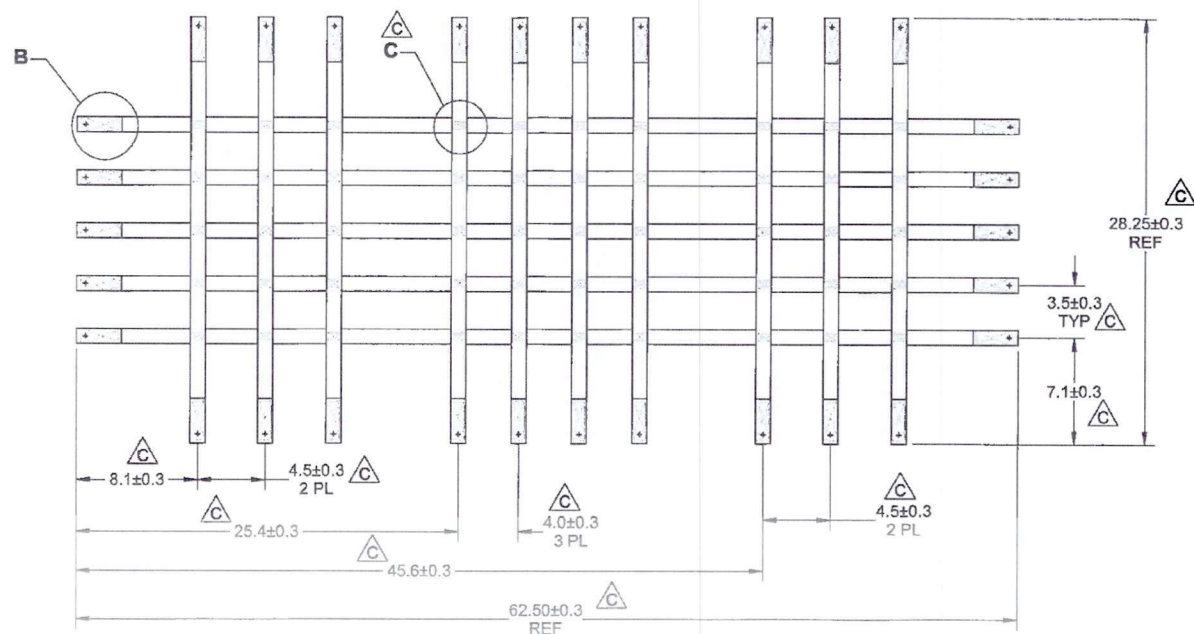
RELEASED
2018-12-03

NOTES:

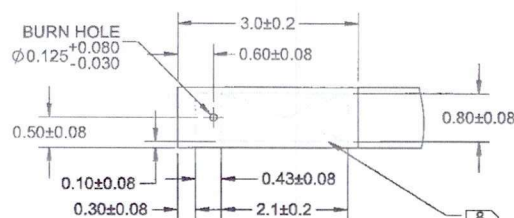
- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826
TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

APPROVED

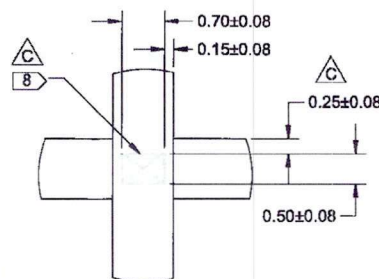
DESIGN	VS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	DD	D4029	SHEET 3 OF 6
APPROVED	VS	TITLE	SCALE
DE APPR.	CP	WEBBING, 350 BASKET	NTS
DATE	18.11.06	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4029-3 WEBBING (SHORT BASKET)



DETAIL B



DETAIL C

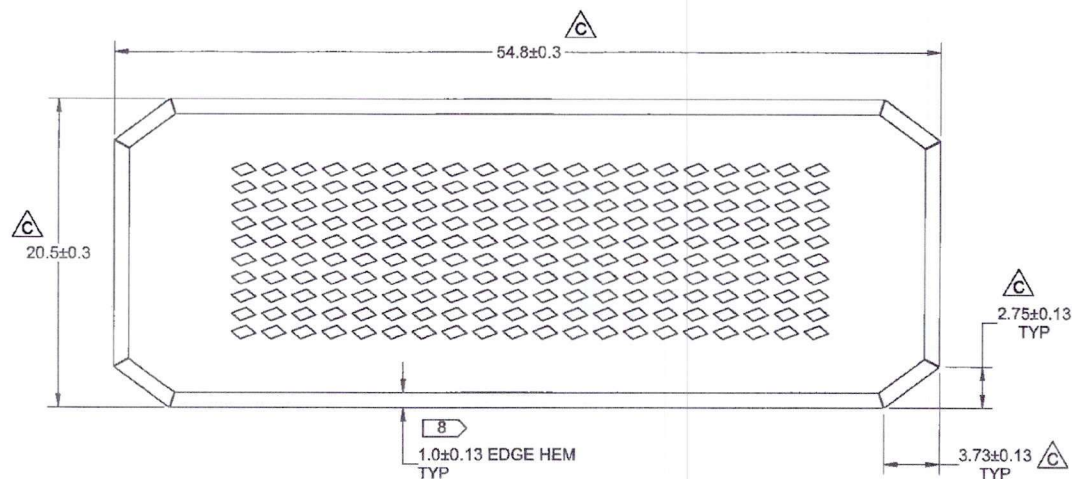
NOTES:

- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826
TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.5 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

RELEASED
2018-12-03

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D4029	REV. C SHEET 4 OF 6
	DRAWN	RF			
	CHECKED	SAD			
	MFG. APPR.	DD			
	APPROVED	VS			
DE APPR.	CP	TITLE	WEBBING, 350 BASKET		
DATE	18.11.06	NTS			

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D4029-7 MESH PANEL (SHORT BASKET)

REVISION
2018-12-03

NOTES:

- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.61 lbs
- 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

APPROVED

DESIGN VS
DRAWN RF
CHECKED SAD
MFG. APPR. DD
APPROVED VS
DE APPR. CP
DATE 18.11.06

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4029

REV. C
SHEET 6 OF 6

TITLE
WEBBING, 350 BASKET

SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041058



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041058
PO Date: 9/18/18
Due Date: 9/26/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183792	D4029-041P		DAS 9 9-89	Webbing (Long Basket) : Various STC's	Received	-	9/26/18	1 pcs	1 pcs	0 pcs	\$645.00/pcs	\$0.00
Line Item Note	TESTING UNIT , PLEASE USE RED THREAD (RED STITCHING)												
Grand Total:												\$0.00	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041058



Order Notes

A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/17/19 11:14 AM dart.belanger.natasha

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2E8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

PACKING SLIP

Packing Slip No **64530**

Ship Date
9/25/2018

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
36435	9/19/2018	CDART100	H	Vicky Eve Lovvorn
PO number		Ship via		Shipping Terms
041058		Pick-Up		FOB ORIGIN
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				
87395-001	1.00	EA		1.00
350 Long Basket				
Drawing No: D4029-041				
DWG Rev: C1				
SF = 46038				

Lot no.: BATCH0000000001 1.00

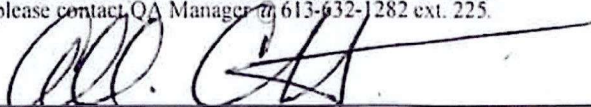
Certificate of Conformance

DAS
9
9-89

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager at 613-632-1282 ext. 225.

Authorized Inspector



Date:

SEP 25 2018

SHIPPING ACKNOWLEDGEMENT

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 Canada

Tel: 613-632-1282
Fax: 613-632-2030

Order No	Order Date	Page No
36435	19-Sep-18	1

Customer Purchase Order
041058

Contact: Chantal Lavoie

Bill To

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON, CA
K6A 1K7

Ship To

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON, CA
K6A 1K7

Dear Customer,

This document acknowledges receipt of your order. Please review the information presented here and advise us of any errors you notice or disagreements you have at your earliest convenience. For fastest service, write or call us at the address and phone number printed above. Please refer to our Order Number and your P.O. Number in all correspondence.

Customer	Payment Terms	PPD/COL	Shipping Instructions
----------	---------------	---------	-----------------------

CDART100

Net 30 Days
Pick-Up

FOB ORIGIN

Item No	Ship Date	Quantity	UOM	Unit Price	Shop Floor #
---------	-----------	----------	-----	------------	--------------

87395-001

26-Sep-18

1

EA

46038

350 Long Basket/

Drawing No: D4029-041

DWG Rev: C1

SF = 46038

DAS

9

9-89

Shop packet

Company 100 Tulmar Safety Systems Inc.

User Suzanne_Carriere

36435

Top Level Order #: 46038 SF # 46038 Item # 87395-001 Qty: 1.00

Ord No Eng Rel No	Type Eng Rev No	UOM ECM Revision No.	Rtg No Sts	Qty Ctl	Parent Item No. Description 1 Description 2	Job No Rtg Rel No Ord Loc	Byr Plnr	Customer No Rtg Rev No Start Dt	Sch Mth Alc Cde Due Dt	Iss Loc Stk
46038	P C1	EA	2 R	Y	1.00 87395-001 350 Long Basket	46038 H	172	CDART100 9/14/2018	B Y 9/25/2018	H Y
D4029-041										

Shop Floor Notes:

Path:: 0

Oper	Seq	Comp Item No Description 1	Loc Alc	UOM Sub	Qty per Parent Need Date Str Area	Qty Needed Ctl Qty Planned Byr Plnr	Stk		
0	5	1753-001 Cloth, Mesh, Nylon, Black 10.2 ± 15% oz/yd², 54"	H A	YD N	1.62 9/14/2018 RAW	1.62 Y 1.62 254	Y		
0	10	2262-002 Webbing, Nylon, Red 31350 MIL-W-4088, TY17, CL1A, 1"	H A	YD N	29.42 9/14/2018 RAW	29.42 Y 29.42 254	Y		
0	15	2544 Thread, Nylon, Red A-A-59826, TY2, CLA, Size F	H A	YD N	423.79 9/14/2018 RAW	423.79 Y 423.79 254	Y		
Oper	Path	Dept W/C ES Op Cd	Oper Description 1 Oper Description 2 Mch No	Op Type Lbr Grd	Sts	Op ID Queue Days Process Time	UOM	No Wkrs No Mch Move Days User Cd	Pln Lbr Hrs Pln Mch Hrs
10	0	100 ENG S E01	Pre-production Engineering	P ENG	P		EA	1 1 0.00	0.00 0.00
20	0	100 CTF S C01	Cut & Mark Fabric, Automatic 474-PG-09-18 ✓	P STD	P		EA	1 1 0.00	0.05 0.00
Notes Material requires paper under and plastic on top Notes to cut properly									
30	0	100 MKF	Mark Fabric #22-Sept. 25/18	P STD	P		EA	1 1 0.00	0.29 0.00

Shop packet

Company

100 Tulmar Safety Systems Inc.

User

Suzanne Carriere

Top Level Order #: 46038

SF #

46038

Item #

87395-001

Qty:

1.00

		S			0.00	1.00	0.00	0.00		
		M01								
40	0	100	Cut & Mark, Webb, Velcro, Cord...	P	P		EA	1	1.09	
		CMW	#140 Sept 19-09-18 ✓	STD			0.00	1	0.00	
		S				1.00	0.00	0.00		
		C02								
50	0	100	Sew large flap stitch	P	P		EA	2	1.57	
		SAT	#22-Sept. 24/18 ✓	STD			0.00	2	0.00	
		S				1.00	0.00	0.00		
		S02								
Notes Tack Webbing straps together at markings Notes Use Program 8 Notes Total of 60 Box X's Notes -Send to Manual Sewing Notes Receive from Manual Sewing Notes Using template, mark out and tack turnback on end of each Notes Webbing strap Notes Use Program 74 Notes Total of 34 rectangle stitches Notes -Send to get holes burned										
60	0	100	Sewing Manually	P	P		EA	6	4.69	
		SEW	#265-24-09-18 ✓	STD			0.00	6	0.00	
		S				1.00	0.00	0.00		
		S01								
Notes Turnback edge of mesh and sew 1" Hem along edge of mesh Notes using single needle sewing machine Notes Sew Webbing to mesh use single needle then double needle to Notes sew 3 equally spaced lines through each webbing strap Notes Stop and lock stitch at the edge of the mesh Notes Send to Automatic Sewing										
70	0	100	Hand Punch Holes	P	P		EA	1	0.11	
		FST	494 24-09-18 ✓	STD			0.00	1	0.00	
		S				1.00	0.00	0.00		
		F01								
Notes Receive from Automatic Sewing Notes Using template, mark out hole positions on end of each Notes webbing strap Notes Using soldering iron with 1/8" tip, burn hole through ends Notes of each webbing strap Notes Total of 34 holes to burn										
80	0	100	Final Inspection	P	P		EA	1	0.00	

Shop packet

Company

100 Tulmar Safety Systems Inc.

User

Suzanne_Carriere

Top Level Order #: 46038

SF #

46038

Item #

87395-001

Qty:

1.00

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SEP 25 2018



Material pick list

Company				100 Tulmar Safety Systems Inc.		User		Suzanne Carriere	
Ord No	ECM Revision No.	Sts	Item	Description			UOM	Order Qty	
46038		R	87395-001	350 Long Basket			EA	1.00	

Storage	Loc	Component	Description	UOM	Needed Qty	Quantity	Bin No	Pulled Ser Lot No
	H	1753-001	<i>B3</i> Cloth, Mesh, Nylon, Black 10.2 ± 15% oz/yd ² , 54"	YD	<i>B3</i> 1.62	<u>1.62</u>	✓	
	H	2262-002	<i>B05</i> Webbing, Nylon, Red 31350 MIL-W-4088, TY17, CL1A, 1"	YD	<i>B5</i> 29.42	<u>29.42</u>	✓	
	H	2544	<i>B-2</i> Thread, Nylon, Red A-A-59826, TY2, CLA, Size F	YD	<i>B2</i> 423.79	<u>423.79</u>		

Report location C:\Program Files (x86)\Exact Software\rpt\MACSFMIRPT.rpt

(C)2003 Exact Software

Report Description This form prints all of the components for an order or group of orders in picking sequence.

Cutting Schedule

Last Updated:
9/17/2018

Material TSS #: 2262-002

Eng. Tech: Shelly Scott

Parent TSS #: 87395-001

Page
1 of 1

Shop Order #: 46038

Qty on Order: 1

[illegible]

July 5, 2017

Shop Order: 46038	Qty: 1	Customer P/N: D4029-041	Rev: C1	Date: 09/25/2018
TSS Part Number: 87395-001		Description: 350 Long Basket		

Record of Non-Scheduled Non-Conformance Inspection:

Non-Conformance	Stage of Production	Qty	✓	Non-Conformance	Stage of Production	Qty	✓	Non-Conformance	Stage of Production	Qty	✓

Inspection Lot Qty: 1	Sample Plan (Inspection & Testing): ☐ Normal ☐ Tightened ☐ Reduced ☐ 100%				Sample Size: 1
STAGE	INSPECTION CHECK LIST AND IF APPLICABLE, NOTE THE NON-CONFORMANCES IAW PIP 001:	ACCEPTED QUANTITY	REJECTED QUANTITY	Non-Conformance Disposition:	ACCEPTED QUANTITY OF REJECTS
	☐ MATERIAL/FABRIC: ☐ (SINGLE) SEWING: ☐ (AUTO) ☐ WEBBING: ☐ ZIPPERS: ☐ HOOK/LOOP: ☐ CORD: ☐ SHOCK CORD: ☐ BUCKLES, BALL TIP, SNAPS, EYELETS, GROMMETS: ☐ FOAM: ☐ STAPLES: ☐ BONDING/CEMENTING: ☐ LABELS: ☐ PLYWOOD: ☐ STENCILING/SILK SCREENING: ☐ IDENT. PART MARK: ☐ DIMENSIONALS: Dwg. ☐ OTHER: ☐ FINAL:	1	0	Rework Qty Qty Scrap Qty Qty Repair Qty Qty U-A-I Qty MRB #: CIR #: Cause: ☐ Oper. #: Initial: ☐ Oper. #: Initial: ☐ Oper. #: Initial: ☐ Eng.: Initial: ☐ Equip. #: Initial: ☐ Mat. TSS P/N & Batch: Initial: ☐ Other: Initial:	

INSPECTOR'S NAME AND STAMP: <i>ALL. CHA</i>	INSPECTOR'S NAME AND STAMP:
DATE: SEP 25 2018	DATE:

Inspection Lot Qty: 1	Sample Plan (Inspection & Testing): ☐ Normal ☐ Tightened ☐ Reduced ☐ 100%				Sample Size: 1
STAGE	INSPECTION CHECK LIST AND IF APPLICABLE, NOTE THE NON-CONFORMANCES IAW PIP 001:	ACCEPTED QUANTITY	REJECTED QUANTITY	Non-Conformance Disposition:	ACCEPTED QUANTITY OF REJECTS
	☐ MATERIAL/FABRIC: ☐ (SINGLE) SEWING: ☐ (AUTO) ☐ WEBBING: ☐ ZIPPERS: ☐ HOOK/LOOP: ☐ CORD: ☐ SHOCK CORD: ☐ BUCKLES, BALL TIP, SNAPS, EYELETS, GROMMETS: ☐ FOAM: ☐ STAPLES: ☐ BONDING/CEMENTING: ☐ LABELS: ☐ PLYWOOD: ☐ STENCILING/SILK SCREENING: ☐ IDENT. PART MARK: ☐ DIMENSIONALS: ☐ OTHER: ☐ FINAL:			Rework Qty Qty Scrap Qty Qty Repair Qty Qty U-A-I Qty MRB #: CIR #: Cause: ☐ Oper. #: Initial: ☐ Oper. #: Initial: ☐ Oper. #: Initial: ☐ Eng.: Initial: ☐ Equip. #: Initial: ☐ Mat. TSS P/N & Batch: Initial: ☐ Other: Initial:	

INSPECTOR'S NAME AND STAMP:	INSPECTOR'S NAME AND STAMP:
DATE:	DATE:

Inspection Lot Qty: 1	Sample Plan (Inspection & Testing): ☐ Normal ☐ Tightened ☐ Reduced ☐ 100%				Sample Size: 1
STAGE	INSPECTION CHECK LIST AND IF APPLICABLE, NOTE THE NON-CONFORMANCES IAW PIP 001:	ACCEPTED QUANTITY	REJECTED QUANTITY	Non-Conformance Disposition:	ACCEPTED QUANTITY OF REJECTS
	☐ MATERIAL/FABRIC: ☐ (SINGLE) SEWING: ☐ (AUTO) ☐ WEBBING: ☐ ZIPPERS: ☐ HOOK/LOOP: ☐ CORD: ☐ SHOCK CORD: ☐ BUCKLES, BALL TIP, SNAPS, EYELETS, GROMMETS: ☐ FOAM: ☐ STAPLES: ☐ BONDING/CEMENTING: ☐ LABELS: ☐ PLYWOOD: ☐ STENCILING/SILK SCREENING: ☐ IDENT. PART MARK: ☐ DIMENSIONALS: ☐ OTHER: ☐ FINAL:			Rework Qty Qty Scrap Qty Qty Repair Qty Qty U-A-I Qty MRB #: CIR #: Cause: ☐ Oper. #: Initial: ☐ Oper. #: Initial: ☐ Oper. #: Initial: ☐ Eng.: Initial: ☐ Equip. #: Initial: ☐ Mat. TSS P/N & Batch: Initial: ☐ Other: Initial:	

INSPECTOR'S NAME AND STAMP:	INSPECTOR'S NAME AND STAMP:
DATE:	DATE:

Operation Summary - Bar Coding

Shop Floor Order # **46038**



Part #: 87395-001 Description: 350 Long Basket

Qty: 1 Due: 09/17/2018

<u>Work Center</u>	<u>Bar Coding W. C.</u>	<u>Operation #</u>	<u>Bar Coding Op.</u>	<u>Description</u>
ENG		10		Pre-production Engineering
CTF		20		Cut & Mark Fabric, Automatic
MKF		30		Mark Fabric
CMW		40		Cut & Mark,Webb,Velcro,Cord...
SAT		50		Sew large flag stitch
SEW		60		Sewing Manually
FST		70		Hand Punch Holes
INS		80		Final Inspection

Operation Summary - Bar Coding

Shop Floor Order # **46038**



Part #: 87395-001 Description: 350 Long Basket

Qty: 1 Due: 09/17/2018

<u>Work Center</u>	<u>Bar Coding W. C.</u>	<u>Operation #</u>	<u>Bar Coding Op.</u>	<u>Description</u>
ENG		10		Pre-production Engineering
CTF		20		Cut & Mark Fabric, Automatic
MKF		30		Mark Fabric
CMW		40		Cut & Mark, Webb, Velcro, Cord...
SAT		50		Sew large flag stitch
SEW		60		Sewing Manually
FST		70		Hand Punch Holes
INS		80		Final Inspection